

SAFETY DATA SHEET

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

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EMERGENCY NO. 1-800-424-9300 CHEMTREC

MATERIAL NAME: **Ethanolamine Solution**
REVISED: April 21st 2020
Product Number: ELP-EL4G-100A-01 (Part B)

SECTION 2. HEALTH HAZARD INFORMATION

Hazard Statements

Flammable liquids (Category 4), H227
Acute toxicity, Oral (Category 4), H302
Acute toxicity, Inhalation (Category 4), H332
Acute toxicity, Dermal (Category 4), H312
Skin corrosion (Category 1B), H314
Serious eye damage (Category 1), H318
Specific target organ toxicity - single exposure (Category 3), Respiratory system, H335
Short-term (acute) aquatic hazard (Category 2), H401
Long-term (chronic) aquatic hazard (Category 3), H412
For the full text of the H-Statements mentioned in this Section, see Section 16.

Pictograms or Hazard symbols

Pictogram



Signal word

Danger

Hazard Statements

H227	Combustible liquid.
H302 + H312 + H332	Harmful if swallowed, in contact with skin or if inhaled.
H314	Causes severe skin burns and eye damage.
H335	May cause respiratory irritation.
H401	Toxic to aquatic life.
H412	Harmful to aquatic life with long lasting effects.

Precautionary statement

P210	Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P261	Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264	Wash skin thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.

P273	Avoid release to the environment.
P280	Wear protective gloves/ protective clothing/ eye protection/ face protection.
P301 + P312 + P330	IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell. Rinse mouth.
P301 + P330 + P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340 + P310	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.
P305 + P351 + P338 +P310	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P363	Wash contaminated clothing before reuse.
P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P403 + P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P501	Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS – none

SECTION 3: Composition/information on ingredients

3.1 Substances

Synonyms :	Monoethanolamine 2-Aminoethyl alcohol 2-Aminoethanol
Formula :	C2H7NO
Molecular weight :	61.08 g/mol
CAS-No. :	141-43-5
EC-No. :	205-483-3
Index-No. :	603-030-00-8

Component	Classification	Concentration
Ethanolamine	Flam. Liq. 4; Acute Tox. 4; Skin Corr. 1B; Eye Dam. 1; STOT SE 3; Aquatic Acute 2; Aquatic Chronic 3; H227, H302, H332, H312, H314, H318, H335, H401, H412	<= 100 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice

Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

If inhaled

If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact

Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. Consult a physician.

In case of eye contact

Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician. Continue rinsing eyes during transport to hospital.

If swallowed

Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed

No data available

SECTION 5: Firefighting measures**5.1 Extinguishing media****Suitable extinguishing media**

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

Unsuitable extinguishing media

Do NOT use water jet.

5.2 Special hazards arising from the substance or mixture

Carbon oxides, Nitrogen oxides (NO_x)

Combustible.

5.3 Advice for firefighters

Wear self-contained breathing apparatus for firefighting if necessary.

5.4 Further information

Use water spray to cool unopened containers.

SECTION 6: Accidental release measures**6.1 Personal precautions, protective equipment and emergency procedures**

Use personal protective equipment. Avoid breathing vapours, mist or gas. Ensure adequate ventilation.

Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

For personal protection see section 8.

6.2 Environmental precautions

Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

Discharge into the environment must be avoided.

6.3 Methods and materials for containment and cleaning up

Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Avoid contact with skin and eyes. Avoid inhalation of vapour or mist. Keep away from sources of ignition - No smoking. Take measures to prevent the build up of electrostatic charge.

For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

Storage class (TRGS 510): 8A: Combustible, corrosive hazardous materials

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Components with workplace control parameters

Component	CAS-No.	Value	Control parameters	Basis
Ethanolamine	141-43-5	TWA	3 ppm	USA. ACGIH Threshold Limit Values (TLV)
				Eye irritation and Skin irritation
		STEL	6 ppm	USA. ACGIH Threshold Limit Values (TLV)
				Eye irritation and Skin irritation
		TWA	3 ppm 6 mg/m ³	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
		TWA	3 ppm 8 mg/m ³	USA. NIOSH Recommended Exposure Limits
		ST	6 ppm 15 mg/m ³	USA. NIOSH Recommended Exposure Limits
		PEL	3 ppm 8 mg/m ³	California permissible exposure limits for chemical contaminants (Title 8, Article 107)
		STEL	6 ppm 15 mg/m ³	California permissible exposure limits for chemical contaminants (Title 8, Article 107)
		STEL	6 ppm 15 mg/m ³	USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
	TWA	3 ppm 8 mg/m ³	USA. OSHA - TABLE Z-1 Limits for Air Contaminants -1910.1000	

8.2 Exposure controls

Appropriate engineering controls

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Personal protective equipment

Eye/face protection

Tightly fitting safety goggles. Faceshield (8-inch minimum). Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Full contact

Material: Nature latex/chloroprene

Minimum layer thickness: 0.6 mm

Break through time: 480 min

Material tested: Lapren® (KCL 706 / Aldrich Z677558, Size M)

Splash contact

Material: Nitrile rubber

Minimum layer thickness: 0.2 mm

Break through time: 30 min

Material tested: Dermatrill® P (KCL 743 / Aldrich Z677388, Size M)

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Body Protection

Complete suit protecting against chemicals, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection

Where risk assessment shows air-purifying respirators are appropriate use a fullface respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure

Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

Discharge into the environment must be avoided.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

a) Appearance	Form: liquid, clear Colour: colourless
b) Odour	amine-like
c) Odour	Threshold No data available
d) pH	12.1 at 100 g/l at 20 °C (68 °F)
e) Melting point/freezing point	
Melting point/range:	10 - 11 °C (50 - 52 °F)
f) Initial boiling point and boiling range	170 °C 338 °F
g) Flash point	91 °C (196 °F) at ca. 1,013 hPa - Pensky-Martens closed cup - ISO 2719
h) Evaporation rate	No data available
i) Flammability (solid, gas)	No data available

j) Upper/lower flammability or explosive limits	Upper explosion limit: 17 %(V) Lower explosion limit: 2.5 %(V) 0.5 hPa at 20 °C (68 °F) - (calculated)
k) Vapour pressure	2.11 - (Air = 1.0)
l) Vapour density	1.012 g/mL at 25 °C (77 °F)
m) Relative density	1,000 g/l at 20 °C (68 °F) - completely miscible
n) Water solubility	log Pow: -2.3 at 25 °C (77 °F) - Bioaccumulation is not expected.
o) Partition coefficient: n-octanol/water	424 °C (795 °F) at 1,013 hPa - ASTM E-659
p) Auto-ignition temperature	No data available
q) Decomposition temperature	23.5 mm ² /s at 20 °C (68 °F) - 9.8 mm ² /s at 40 °C (104 °F)
r) Viscosity	No data available
s) Explosive properties	No data available
t) Oxidizing properties	No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No data available

10.2 Chemical stability

Absorbs carbon dioxide (CO₂) from air.

Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

No data available

10.4 Conditions to avoid

Exposure to moisture

Heat, flames and sparks.

10.5 Incompatible materials

Strong acids and oxidizing agents, Iron, Copper, Brass, Rubber

10.6 Hazardous decomposition products

Hazardous decomposition products formed under fire conditions. - Carbon oxides, Nitrogen oxides (NO_x)

Other decomposition products - No data available

In the event of fire: see section 5

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

LD50 Oral - Rat - male and female - 1,089 mg/kg

(OECD Test Guideline 401)

LD50 Dermal - Rabbit - 1,015 mg/kg

Remarks: (RTECS)

No data available

Skin corrosion/irritation

Skin - Rabbit

Result: Corrosive - 4 h

(OECD Test Guideline 404)

Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

Serious eye damage/eye irritation

Eyes - Rabbit

Result: Corrosive

(OECD Test Guideline 405)

Causes serious eye damage.

Respiratory or skin sensitisation

Maximisation Test - Guinea pig

Result: negative

Remarks: (ECHA)

Germ cell mutagenicity

Ames test

Escherichia coli/Salmonella typhimurium

Result: negative

Chromosome aberration test in vitro

rat hepatocytes

Result: negative

In vitro mammalian cell gene mutation test

mouse lymphoma cells

Result: negative

In vitro mammalian cell gene mutation test

Chinese hamster fibroblasts

Result: negative

(ECHA)

OECD Test Guideline 474

Mouse - male and female - Bone marrow

Result: negative

Carcinogenicity

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity

No data available

Specific target organ toxicity - single exposure

May cause respiratory irritation.

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

Additional Information

Repeated dose toxicity - Rat - male and female - Oral - > 75 Days - No observed adverse effect level - 300 mg/kg

(ECHA)

RTECS: KJ5775000

Liver - Irregularities - Based on Human Evidence

Liver - Irregularities - Based on Human Evidence

SECTION 12: Ecological information

12.1 Toxicity

Toxicity to fish	semi-static test LC50 - <i>Cyprinus carpio</i> (Carp) - 349 mg/l - 96 h (Tested according to Directive 92/69/EEC.)
Toxicity to daphnia, other aquatic invertebrates	static test EC50 - <i>Daphnia magna</i> (Water flea) - 65 mg/l - 48 h (Regulation (EC) No. 440/2008, Annex, C.2)
Toxicity to algae	static test ErC50 - <i>Pseudokirchneriella subcapitata</i> (green algae) - 2.8 mg/l - 72 h (OECD Test Guideline 201) static test NOEC - <i>Pseudokirchneriella subcapitata</i> (green algae) - 1 mg/l - 72 h (OECD Test Guideline 201)
Toxicity to bacteria	static test EC10 - activated sludge - > 1,000 mg/l - 30 min (OECD Test Guideline 209)

12.2 Persistence and degradability

Biodegradability	aerobic - Exposure time 21 d Result: > 90 % - Readily biodegradable. (OECD Test Guideline 301A) Result: 90 - 100 % - Readily biodegradable. (OECD Test Guideline 301F)
Biochemical Oxygen Demand (BOD)	800 mg/g Remarks: (IUCLID)
Theoretical oxygen demand	1,310 mg/g Remarks: (IUCLID)

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Toxic to aquatic life.

Additional ecological information

Toxic to aquatic life.. An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Offer surplus and non-recyclable solutions to a licensed disposal company. This combustible material may be burned in a chemical incinerator equipped with an afterburner and scrubber. Contact a licensed professional waste disposal service to dispose of this material.

Contaminated packaging

Dispose of as unused product.

SECTION 14: Transport information**DOT (US)**

UN number: 2491 Class: 8 Packing group: III
Proper shipping name: Ethanolamine
Reportable Quantity (RQ):
Poison Inhalation Hazard: No

IMDG

UN number: 2491 Class: 8 Packing group: III EMS-No: F-A, S-B
Proper shipping name: ETHANOLAMINE

IATA

UN number: 2491 Class: 8 Packing group: III
Proper shipping name: Ethanolamine

SECTION 15: Regulatory information**SARA 302 Components**

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards

Fire Hazard, Acute Health Hazard, Chronic Health Hazard

Massachusetts Right To Know Components

No components are subject to the Massachusetts Right to Know Act.

Pennsylvania Right To Know Components

Ethanolamine CAS-No.
141-43-5

SDS Preparation date: APRIL 21ST, 2020 **Supersedes previous version:** New SDS

This SDS contains revisions in the following section(s): Not applicable. New SDS

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End of Safety Data Sheet