NANO3D SYSTEMS LLC

Safety Data Sheet

1. PRODUCT AND COMPANY IDENTIFICATION

1.1Product identifiers

Product name : Palladium(II) chloride solution

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Catalyst for electroless plating

1.3 Details of the supplier of the safety data sheet

Company : NANO3D SYSTEMS LLC

1110 NE Circle Blvd.,

ATAMI/Bldg.11

1.4 Emergency telephone number

Emergency Phone # : CHEMTREC: 1-800-424-9300

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

Corrosive to metals (Category 1), H290 Eye irritation (Category 2A), H319 Skin sensitisation (Category 1), H317

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram

Signal word Warning

Hazard statement(s)

H290 May be corrosive to metals.

H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.

Precautionary statement(s)

P234 Keep only in original container.

P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.

P264 Wash skin thoroughly after handling.

P272 Contaminated work clothing should not be allowed out of the workplace.

P280 Wear protective gloves/ eye protection/ face protection.
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P337 + P313 If eye irritation persists: Get medical advice/ attention.

P363 Wash contaminated clothing before reuse.
P390 Absorb spillage to prevent material damage.

P406 Store in corrosive resistant stainless steel container with a resistant inner

liner.

P501 Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

3. COMPOSITION/INFORMATION ON INGREDIENTS

Formula : Cl₂Pd Molecular weight : 177.33 g/mol

No components need to be disclosed according to the applicable regulations. For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice

Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

If inhaled

If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact

Wash off with soap and plenty of water. Consult a physician.

In case of eye contact

Flush eyes with water as a precaution.

If swallowed

Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment

needed No data available

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 Special hazards arising from the substance or mixture

Hydrogen chloride gas

5.3 Advice for firefighters

Wear self-contained breathing apparatus for firefighting if necessary.

5.4 Further information

No data available

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear respiratory protection. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. For personal protection see section 8.

6.2 Environmental precautions

Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up

Soak up with inert absorbent material and dispose of as hazardous waste. Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal see section 13.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Avoid contact with skin and eyes. Avoid inhalation of vapour or mist. For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

Storage class (TRGS 510): Non-combustible, corrosive hazardous materials

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

8. EXPOSURE CONTROLS/PERSONAL

PROTECTION 8.1 Control parameters

Components with workplace control parameters

Component	CAS-No.	Value	Control parameters	Basis		
Hydrochloric acid	7647-01-0	С	2.000000 ppm	USA. ACGIH Threshold Limit Values (TLV)		
	Remarks	Upper Respiratory Tract irritation Not classifiable as a human carcinogen				
		С	5.000000 ppm 7.000000 mg/m3	USA. NIOSH Recommended Exposure Limits		
		Often used in an aqueous solution.				
		С	5.000000 ppm 7.000000	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air		
			mg/m3	Contaminants		
		The value in mg/m3 is approximate.				
		Ceiling limit is to be determined from breathing-zone air samples.				
		С	2 ppm	USA. ACGIH Threshold Limit Values (TLV)		
			piratory Tract irritation able as a human carcinogen			
		С	5 ppm 7 mg/m3	USA. NIOSH Recommended Exposure Limits		
		Often used in an aqueous solution.				
		С	5 ppm 7 mg/m3	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants		
			mg/m3 is approximate. is to be determined from breathing-zone air samples.			
		С	5 ppm 7 mg/m3	USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000		

Hazardous components without workplace control parameters

8.2 Exposure controls

Appropriate engineering controls

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Personal protective equipment

Eye/face protection

Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Body Protection

Complete suit protecting against chemicals, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection

Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure

Do not let product enter drains.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

a)	Appearance	Form: liquid
b)	Odour	No data available
c)	Odour Threshold	No data available
d)	pH	No data available
e)	Melting point/freezing point	No data available
f)	Initial boiling point and boiling range	No data available
g)	Flash point	No data available
h)	Evaporation rate	No data available
i)	Flammability (solid, gas)	No data available
j)	Upper/lower flammability or explosive limits	No data available
k)	Vapour pressure	No data available
l)	Vapour density	No data available
m)	Relative density	1.06 g/mL at 25 °C (77 °F)
n)	Water solubility	No data available
0)	Partition coefficient: n-octanol/water	No data available
p)	Auto-ignition temperature	No data available
q)	Decomposition temperature	No data available
r)	Viscosity	No data available
s)	Explosive properties	No data available
t)	Oxidizing properties	No data available

9.2 Other safety information

No data available

10. STABILITY AND REACTIVITY

10.1 Reactivity

No data available

10.2 Chemical stability

Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

No data available

10.4 Conditions to avoid

No data available

10.5 Incompatible materials

No data available

10.6 Hazardous decomposition products

In the event of fire: see section 5

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

No data available

Dermal: No data available

No data available

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitisation

May cause sensitisation of susceptible persons by skin contact.

Germ cell mutagenicity

No data available

Carcinogenicity

IARC: 3 - Group 3: Not classifiable as to its carcinogenicity to humans (Hydrochloric acid)

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as

a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as

a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity

No data available

Specific target organ toxicity - single and repeated exposures

No data available

Aspiration hazard

No data available

Additional Information

RTECS: Not available

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects

No data available

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Product

Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material. Dissolve or mix the material with a combustible solvent and burn in a chemical incinerator equipped with an afterburner and scrubber.

Contaminated packaging

Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)

UN number: 1789 Class: 8 Packing group: III

Proper shipping name: Hydrochloric acid

Reportable Quantity (RQ):

Poison Inhalation Hazard: No

IMDG

UN number: 1789 Class: 8 Packing group: III EMS-No: F-A, S-B

Proper shipping name: HYDROCHLORIC ACID

IATA

UN number: 1789 Class: 8 Packing group: III

Proper shipping name: Hydrochloric acid

15. REGULATORY INFORMATION

SARA 302 Components

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components

The following components are subject to reporting levels established by SARA Title III, Section 313:

Hydrochloric acid CAS-No. Revision Date 7647-01-0 1993-04-24

SARA 311/312 Hazards

Acute Health Hazard

Massachusetts Right To Know Components

CAS-No. Revision Date

Hydrochloric acid	7647-01-0	1993-04-24
Pennsylvania Right To Know Components		
	CAS-No.	Revision Date
Water	7732-18-5	
Hydrochloric acid	7647-01-0	1993-04-24
Palladium dichloride	7647-10-1	
New Jersey Right To Know Components		
	CAS-No.	Revision Date
Water	7732-18-5	
Hydrochloric acid	7647-01-0	1993-04-24
Palladium dichloride	7647-10-1	

California Prop. 65 Components

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

H290 May be corrosive to metals.

H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.

HMIS Rating

Health hazard: 3
Chronic Health Hazard:
Flammability: 0
Physical Hazard 0

NFPA Rating

Health hazard: 3
Fire Hazard: 0
Reactivity Hazard: 0

Further information

SDS Preparation date: May 29, 2018 Supersedes previous version: New SDS

This SDS contains revisions in the following sections(s): Not applicable. New SDS.

The information above is believed to be accurate and represents the best information currently available to us. However, we make no warranty of merchantability or any other warranty, express or implied, with respect to such information, and we assume no liability resulting from its use. Users should make their own investigations to determine the suitability of the information for their particular purposes. In no event shall Nano3D Systems LLC be liable for any claims, losses, or damages of any third party or for lost profits or any special, indirect, incidental, consequential or exemplary damages, howsoever arising, even if Nano3D Systems LLC has been advised of the possibility of such damages.

End of Safety Data Sheet